



## SEAMASTER WOODSTAIN PROTECTIVE FINISHCOAT 2500



**7.1**  
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<b>Description</b>	Seamaster Woodstain Protective Finishcoat 2500 is a one-pack modified alkyd base finish. It has been specially formulated to provide a high quality translucent satin finish which enhances the natural appearance of the wood grain. It is easy to apply and long lasting. It is designed to release moisture through the woodstain film and giving effective protective of the wood surfaces.
<b>Recommended Use</b>	As a finish for protection and decoration of exterior and interior wood surfaces such as door, window, cladding and wood furniture.
<b>Surface Preparation</b>	<p><b>New Surface :</b> Ensure that the wood surface is clean, dry and free from oil, grease and surface residues at time of application. Joints and nail heads should be filled with a tinted non-setting mastic or plastic wood.</p> <p><b>Previously Painted Surface :</b> Clean existing paintwork to remove oil and grease with detergent. Smoothen all uneven surface. Sand down and thoroughly wet sand clean surface with sandpaper. Allow surface to dry thoroughly before applying Seamaster Woodstain Protective Finishcoat 2500.</p>
<b>Certification</b>	<p>It complies with requirements under:</p> <ul style="list-style-type: none"> <li>• Recognised as a Halal product by LPPOM (MUI) Indonesia</li> </ul>
<b>Physical Properties</b>	
Vehicle Type	Modified alkyd resin
Pigmentation	Pigments and additives
Solvent	Seamaster S1230 thinner
Density (kg/litre)	0.90 ~ 1.00
Volume Solid	Approximately 45%
Drying Time at (27 ± 2°C & RH : 80 ± 5%)	Touch Dry ≤ 40 minutes Hard Dry ≤ 2 hours
Dry Film Thickness	25 ~ 35 microns per coat
Recoating Interval	≥ 3 hours
Theoretical Coverage	12 ~ 18 m <sup>2</sup> /litre ( <i>Actual coverage is dependent on substrate condition</i> )
Colours	Varies. As per colour card
Gloss at (60° head)	≥ 80%
Finish	High Gloss
Shelf Life	24 months (27 ± 2°C) in full sealed containers
Pot Life	N/A
Storage Condition	Air tight, store in dry and cool conditions
Packing	1 litre & 5 litres
Application Temperature	5°C to 40°C
<b>Application Method</b>	By brush, roller or spray
Paint Preparation	Ready for use after thoroughly stirring. If necessary, thinning with not more than 5% of mineral turpentine or Seamaster S1230 thinner may be added.
Cleaning Solvent	Seamaster S1230 thinner
Mixing Ratio	Single Pack



## Recommended Coating System

Sequence	Product Reference	No of Coat(s)	Dry Film Thickness
Finish Coat	Seamaster Woodstain Protective Finishcoat 2500	2	50 ~ 70 microns

## Health and Safety

This product is not expected to produce adverse effects on health when used for the intended application and the recommendations provided in the Safety Data Sheet (SDS) are followed. SDS's are available upon request through your sales contract office, or via the Internet. This product should not be used for purposes other than its intended use. If disposing of used product, take care to protect the environment.

## Product Liability

The Seller warrants the product to be free from manufacturing defects in material and workmanship. The Seller's sole obligation and Buyer's exclusive remedy in connection with the products shall be limited at the Seller's option, to either replacement of products not conforming to this warranty or credit to the Buyer's account in the invoiced amount of the non-conforming products.

The Seller makes no other warranties concerning this product. No other warranties, either express or implied, or satisfactory, and as warranties or merchantability or fitness for a particular purpose, shall apply. In no event shall the Seller be liable for consequential or incidental damages. Any recommendations or suggestion relating to the use of the products made by the Seller, whether in its technical limitation, or in response to specific inquiry, or otherwise, is based on data believed to be reliable, however, the products and information are intended for Buyers having requisite skill and know-how in the industry, and therefore it is for the Buyer to satisfy itself of the suitability of the products for its own particular use, and it shall be deemed that the Buyer has done so, at its sole discretion and risk. Variation in environment changes in procedures of use or extrapolation of data may cause unsatisfactory results.